

Evidence of Performance

Resistance to wind load
Watertightness, Air permeability
Operating forces, Load-bearing capacity of
safety devices



Test Report 102 36165/3e

Translation of Test Report 102 36165/3 dated 10 September 2008.

Client **PIMAS PLASTIK INSAAT
MALZEMELERI A. S.
Cayirova-Gebze**

**41420 Kocaeli
Turkey**

Basis

EN 14351-1 : 2006-03

Test standards:

EN 1026 : 2000-06

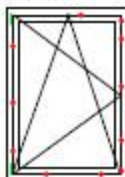
EN 1027 : 2000-06

EN 12211 : 2000-06

EN 12045-1 : 2003-11

EN 14609 : 2004-03

Representation



Product	Single tilt and turn casement door
System	PIMAPEN S-7000 HORIZON
Overall dimensions (W x H)	900 mm x 2,200 mm
Frame material	PVC-U / white The locking points on hinge side, lock side and at the top were set to minimum tightening torque, the stay arms/bearings were set to maximum tightening torque. In deviation from the processing instructions the reinforcement was mitered and integrated without edge cover, additional sealing of glazing beads
Special features	

Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1: 2006-03. For the purpose of clarification it may be used as the basis for the manufacturer ITT report summary for attestation of conformity procedure 3 to justify the manufacturer declaration.

Validity

The data and results refer solely to the tested and described specimen.

Subject to compliance with the relevant casement weights, the test results can be extrapolated for constructions of identical or smaller dimensions of the same design, type of rebate and similar format.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and ageing.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

Contents

The report contains a total of 10 pages

Resistance to wind load – EN 12210



Class C3 / B3

Watertightness – EN 12208



Class E 900

Air permeability – EN 12207



Class 4

Operating forces – EN 13115



Class 1

Load-bearing capacity of safety devices



Requirements fulfilled

ift Rosenheim
16 October 2008


Jörn Peter Lass, Dipl.-Ing. (FH)
Head of Testing Department
ift Centre Windows & Facades


Michael Brocke-Stock, M. Ing., Dipl.-Ing. (FH)
Test engineer
ift Centre Windows & Facades



ift Rosenheim GmbH
Gaschleiführer
Dipl.-Ing. FH Ulrich Sieberth
Dl. Jochen Peichl

Theodor-Giet-Str. 7 - 9
D-89026 Rosenheim
Tel. +49 (0)8031281-0
Fax +49 (0)8031281-200
www.ift-rosenheim.de

Str. 83026 Rosenheim
AG Traunstein, HRB 14763
Sparkasse Rosenheim
Kto. 3522
BLZ 711 500 00

Notified Body Nr. 0757
Anerkennung PLZ-Stelle BAY 18

DIN EN ISO 9001
DIN EN ISO 14001
DIN EN ISO 15400
DIN EN ISO 15400