

Evidence of Performance

Resistance to wind load
Watertightness, Air permeability
Operating forces, Load-bearing capacity of
safety devices



Test Report 102 36165/8 R1e

Translation of Test Report 102 36165/8 R1 dated 16 October 2008

Client **PIMAS PLASTIK INSAAT
MALZEMELERI A.S.
Cayirova-Gebze**

**41420 Kocaeli
Turkey**

Product	Window unit composed of two tilt and turn windows and two overhead bottom hung casement
System	PIMAPEN S-7000 Horizon
Overall dimensions (W x H)	1,600 mm x 1,800 mm
Frame material	PVC-U / white In deviation from the processing instructions, the reinforcement was milled and integrated without edge cover, additional sealing of glazing beads
Special features	

Basis

EN 14351-1 : 2006-03

Test standards:

EN 1026 : 2000-06

EN 1027 : 2000-06

EN 12211 : 2000-06

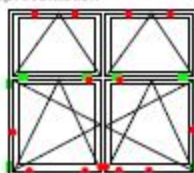
EN 12046-1 : 2003-11

EN 14609 : 2004-03

Test Report 102 36165/8 dated

10 September 2008

Representation



Instruction for use

The present test report serves to demonstrate the above characteristics of windows according to EN 14351-1: 2006-03. For the purpose of clarification it may be used as the basis for the manufacturer ITT report summary for attestation of conformity procedure 3 to justify the manufacturer declaration.

Validity

The data and results refer solely to the tested and described specimen.

Subject to compliance with the relevant casement weights, the test results can be extrapolated for constructions of identical or smaller dimensions of the same design, type of rebate and similar format.

The test does not allow any statement to be made on further characteristics of the present structure and quality, in particular the effects of weathering and aging.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

Contents

The report contains a total of 13 pages

Resistance to wind load – EN 12210



Class C2 / B3

Watertightness – EN 12208



Class E1050

Air permeability – EN 12207



Class 4

Operating forces – EN 13115



Class 1

Load-bearing capacity of safety devices



Requirements fulfilled

ift Rosenheim
16. October 2008

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